

**Performance of the ducted silencers****FVS 200-1000****FVS 200-600****FVS 200-300**

<b>Requested by</b>	<b>Flexovent OÜ</b> Mart Petermann Kadaka tee 70a 12618, Tallinn ESTONIA <a href="mailto:mart.petermann@flexovent.ee">mart.petermann@flexovent.ee</a>
<b>Order ref.</b>	Mart Petermann, 20.12.2021, EF4APT210087-03
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<b>Assignment</b>	Determination of the performance of the ducted silencer FVS 200-1000/600/300
<b>Sample details</b>	The customer delivered the silencer, the specifications of which are in appendix 1.  Samples were received 5.1.2022. Measurements were carried out 2.2.2022.
<b>Methods</b>	Total pressure loss measurements, flow noise measurements and insertion loss measurements were carried out according to ISO 7235:2003 /1/. Description of the test facility is presented in appendix 2.  Air flow rates were measured according to ISO 5167-1:2003 and ISO 5167-2:2003 /2/ using orifice plates with corner tapings.  FINAS Finnish Accreditation Service has accredited our laboratory (T001) to perform measurements according to standards ISO 7235:2003, ISO 5167-1:2003 and ISO 5167-2:2003. Other measurements mentioned in this test report do not belong to the field of accreditation.

<b>Results</b>	<p>Measurement results are presented in appendix 3-5. Measurement results are valid only for the tested samples.</p> <p>Instruments used in measurements are presented in appendix 6.</p>
<b>References</b>	<p>/1/ ISO 7235:2003. Acoustics - Laboratory measurement procedures for ducted silencers and air-terminal units - Insertion loss, flow noise and total pressure loss.</p> <p>/2/ ISO 5167-1:2003. Measurement of fluid flow by means of pressure differential devices inserted in circular cross-section conduits running full. Part 1: General principles and requirements.</p> <p>ISO 5167-2:2003. Measurement of fluid flow by means of pressure differential devices inserted in circular cross-section conduits running full. Part 2: Orifice plates.</p>

**Espoo, 3.2.2022**



*Pekka Kettunen*  
*Expert*



*Mika Hurme*  
*Expert*

Appendices	6
Distribution	Customer, electronically approved

Ducted silencer: FVS 200-1000/600/300

**Description of the sample**

ISO 7235:2003

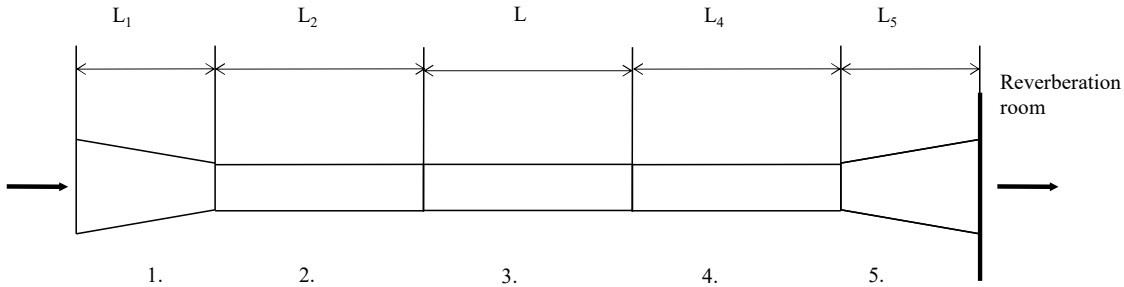
Symbols and units	FVS 200-1000	FVS 200-600	FVS 200-300	Substitution duct
Type	Ducted silencer			Spiral duct
Diameter of the inlet and outlet sections $\varnothing d$ , mm	200			200
Width a, mm	300			-
Height b, mm	255			-
Length L, mm	1000	600	300	1000 / 600 / 300
Mass, kg	10.63	7.15	4.38	-
Thickness of steel duct material, mm	0.7			0.7
Direction of flow determined	no			no
Direction of insertion loss	no			no



Ducted silencer: FVS 200-1000/600/300

**Test facility**

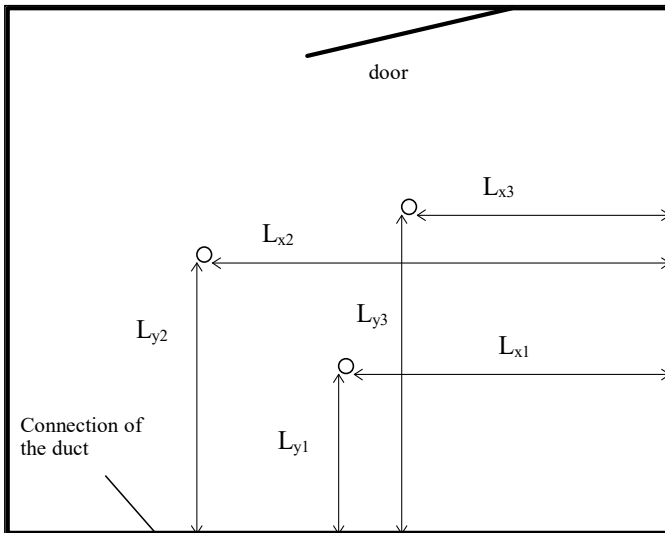
ISO 7235:2003



Components:	Symbols and units	Length
1. Transition $\varnothing 1600 / \varnothing 200$	$L_1$ , mm	5420
2. Duct $\varnothing 200$	$L_2$ , mm	2000
3. Silencer	$L$ , mm	300 / 600 / 1000
4. Duct $\varnothing 200$	$L_4$ , mm	3000 / 2500 / 2500
5. Transition $\varnothing 200 / \varnothing 1250$	$L_5$ , mm	4100
Total length of measurement duct		14820 / 14620 / 15020

Volume of the reverberation room is 298 m<sup>3</sup>.

Microphone location in the reverberation room



Symbol	Unit	Distance
$L_{x1}$	m	2.0
$L_{y1}$	m	3.6
$h_1$	m	2.7
$L_{x2}$	m	3.7
$L_{y2}$	m	2.1
$h_2$	m	2.6
$L_{x3}$	m	4.0
$L_{y3}$	m	4.1
$h_3$	m	3.9

Symbols and units

- $L_x$  Distance from wall, m
- $L_y$  Distance from wall, m
- $h$  Distance from floor, m

Ducted silencer: FVS 200-1000/600/300

**Test facility**

ISO 7235:2003

Volume of the reverberation room: 298 m<sup>3</sup>

Reverberation time T of the reverberation room and the transmission coefficient  $\tau$  of the measurement duct transmission element Ø 200.

Symbol	Unit	T	Symbol	Unit	$\tau$
T <sub>50</sub>	s	5.15	$\tau_{50}$	-	0.890
T <sub>63</sub>	s	5.51	$\tau_{63}$	-	0.949
T <sub>80</sub>	s	3.82	$\tau_{80}$	-	0.971
T <sub>100</sub>	s	3.85	$\tau_{100}$	-	0.987
T <sub>125</sub>	s	6.28	$\tau_{125}$	-	0.997
T <sub>160</sub>	s	5.19	$\tau_{160}$	-	0.997
T <sub>200</sub>	s	5.72	$\tau_{200}$	-	0.997
T <sub>250</sub>	s	5.25	$\tau_{250}$	-	0.997
T <sub>315</sub>	s	5.71	$\tau_{315}$	-	0.997
T <sub>400</sub>	s	4.21	$\tau_{400}$	-	0.997
T <sub>500</sub>	s	5.17	$\tau_{500}$	-	0.997
T <sub>630</sub>	s	4.43	$\tau_{630}$	-	0.997
T <sub>800</sub>	s	5.44	$\tau_{800}$	-	0.997
T <sub>1000</sub>	s	5.68	$\tau_{1000}$	-	0.997
T <sub>1250</sub>	s	4.94	$\tau_{1250}$	-	1.000
T <sub>1600</sub>	s	4.14	$\tau_{1600}$	-	1.000
T <sub>2000</sub>	s	3.91	$\tau_{2000}$	-	1.000
T <sub>2500</sub>	s	3.11	$\tau_{2500}$	-	1.000
T <sub>3150</sub>	s	2.39	$\tau_{3150}$	-	1.000
T <sub>4000</sub>	s	2.06	$\tau_{4000}$	-	1.000
T <sub>5000</sub>	s	1.62	$\tau_{5000}$	-	1.000
T <sub>6300</sub>	s	1.30	$\tau_{6300}$	-	1.000
T <sub>8000</sub>	s	1.03	$\tau_{8000}$	-	1.000
T <sub>10000</sub>	s	0.69	$\tau_{10000}$	-	1.000

Transmission coefficient  $\tau$  has not been measured at frequencies below 50 Hz.

Symbols and units

- T<sub>50...10000</sub> Reverberation time, s
- $\tau_{50...10000}$  Transmission coefficient, -
- 50...10000 Centre frequency of one-third octave band, Hz

Ducted silencer: FVS 200-1000/600/300

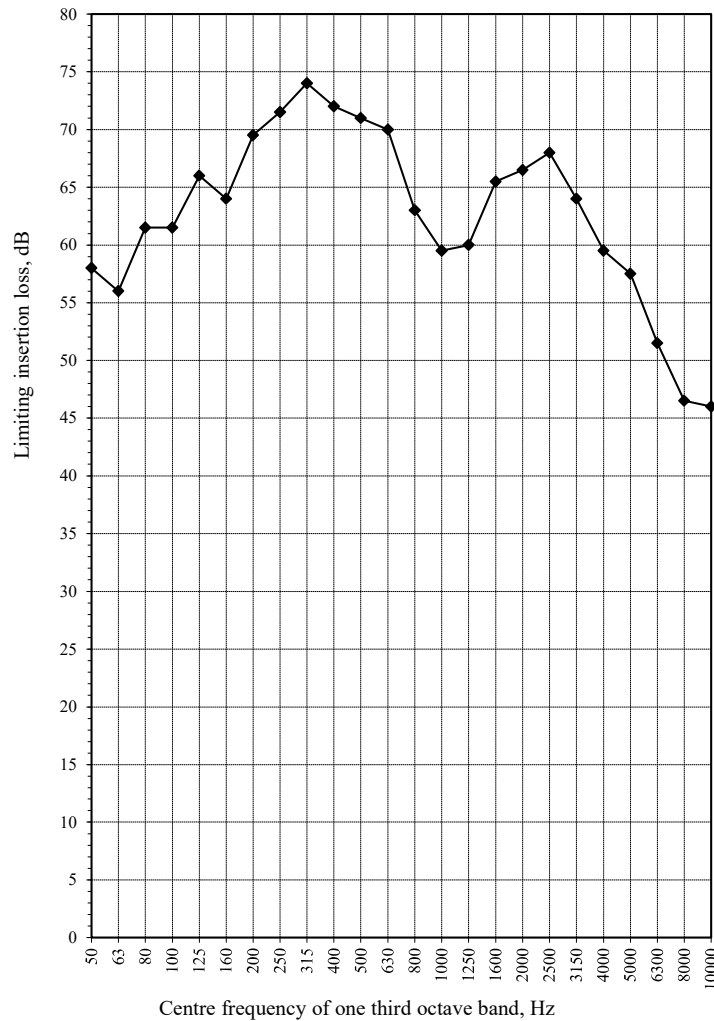
**Limiting insertion loss of the test facility**

ISO 7235:2003

Diameter of the inlet and outlet sections: 200 mm

Length: 15020 mm

Symbol	Unit	D
D <sub>1/3oct50</sub>	dB	58.0
D <sub>1/3oct63</sub>	dB	56.0
D <sub>1/3oct80</sub>	dB	61.5
D <sub>1/3oct100</sub>	dB	61.5
D <sub>1/3oct125</sub>	dB	66.0
D <sub>1/3oct160</sub>	dB	64.0
D <sub>1/3oct200</sub>	dB	69.5
D <sub>1/3oct250</sub>	dB	71.5
D <sub>1/3oct315</sub>	dB	74.0
D <sub>1/3oct400</sub>	dB	72.0
D <sub>1/3oct500</sub>	dB	71.0
D <sub>1/3oct630</sub>	dB	70.0
D <sub>1/3oct800</sub>	dB	63.0
D <sub>1/3oct1000</sub>	dB	59.5
D <sub>1/3oct1250</sub>	dB	60.0
D <sub>1/3oct1600</sub>	dB	65.5
D <sub>1/3oct2000</sub>	dB	66.5
D <sub>1/3oct2500</sub>	dB	68.0
D <sub>1/3oct3150</sub>	dB	64.0
D <sub>1/3oct4000</sub>	dB	59.5
D <sub>1/3oct5000</sub>	dB	57.5
D <sub>1/3oct6300</sub>	dB	51.5
D <sub>1/3oct8000</sub>	dB	46.5
D <sub>1/3oct10000</sub>	dB	46.0



Symbols and units

D<sub>1/3oct50...10000</sub> Insertion loss in one-third octave bands, dB  
 50...10000 Centre frequency of one third octave band, Hz



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Ducted silencer: FVS 200-1000/600/300

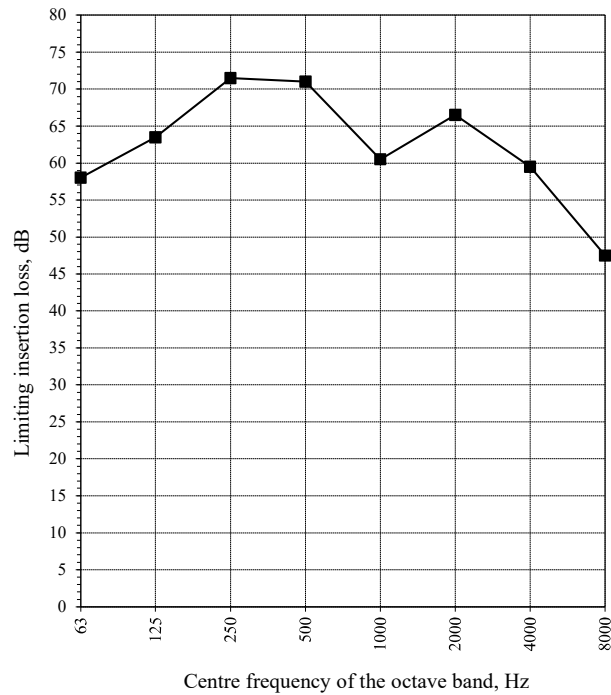
**Limiting insertion loss of the test facility**

ISO 7235:2003

Diameter of the inlet and outlet sections: 200 mm

Length: 15020 mm

Symbol	Unit	D
$D_{\text{Oct}63}$	dB	58
$D_{\text{Oct}125}$	dB	64
$D_{\text{Oct}250}$	dB	72
$D_{\text{Oct}500}$	dB	71
$D_{\text{Oct}1000}$	dB	61
$D_{\text{Oct}2000}$	dB	67
$D_{\text{Oct}4000}$	dB	60
$D_{\text{Oct}8000}$	dB	48



Symbols and units

$D_{\text{Oct}63 \dots 8000}$  Insertion loss in octave bands, dB  
 63...8000 Centre frequency of octave band, Hz

Ducted silencer: FVS 200-1000

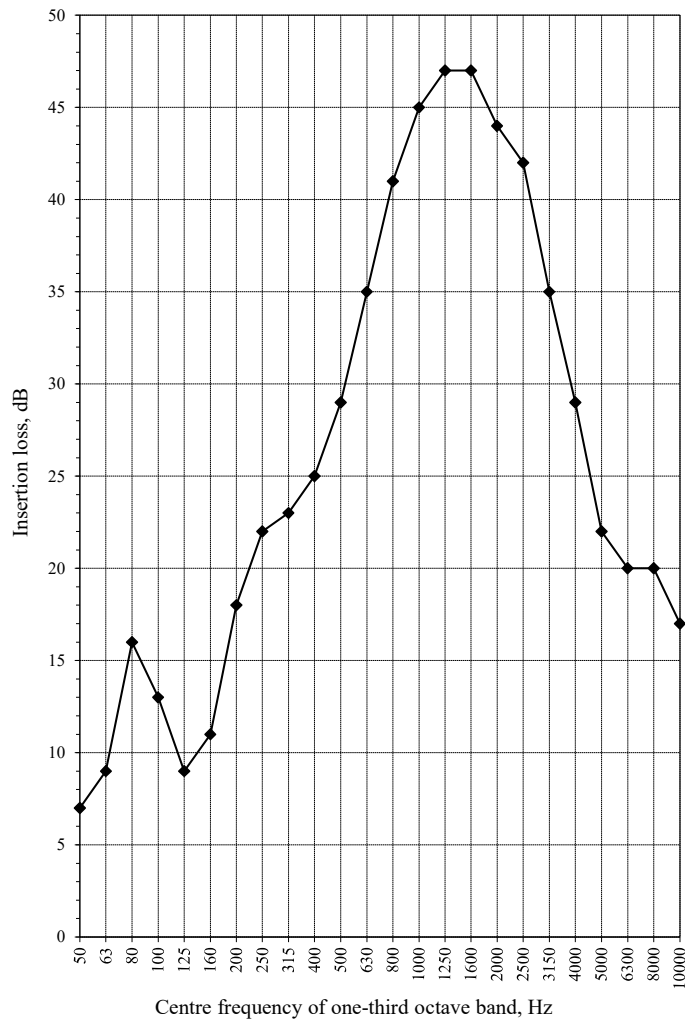
**Insertion loss in one-third octave bands**

ISO 7235:2003

Diameter of the inlet and outlet sections: 200 mm

Length: 1000 mm

Symbol	Unit	Di
D <sub>1/3oct50</sub>	dB	7
D <sub>1/3oct63</sub>	dB	9
D <sub>1/3oct80</sub>	dB	16
D <sub>1/3oct100</sub>	dB	13
D <sub>1/3oct125</sub>	dB	9
D <sub>1/3oct160</sub>	dB	11
D <sub>1/3oct200</sub>	dB	18
D <sub>1/3oct250</sub>	dB	22
D <sub>1/3oct315</sub>	dB	23
D <sub>1/3oct400</sub>	dB	25
D <sub>1/3oct500</sub>	dB	29
D <sub>1/3oct630</sub>	dB	35
D <sub>1/3oct800</sub>	dB	41
D <sub>1/3oct1000</sub>	dB	45
D <sub>1/3oct1250</sub>	dB	47
D <sub>1/3oct1600</sub>	dB	47
D <sub>1/3oct2000</sub>	dB	44
D <sub>1/3oct2500</sub>	dB	42
D <sub>1/3oct3150</sub>	dB	35
D <sub>1/3oct4000</sub>	dB	29
D <sub>1/3oct5000</sub>	dB	22
D <sub>1/3oct6300</sub>	dB	20
D <sub>1/3oct8000</sub>	dB	20
D <sub>1/3oct10000</sub>	dB	17



Symbols and units

- Di Insertion loss, dB
- D<sub>1/3oct50...10000</sub> Insertion loss in one-third octave bands, dB
- 50...10000 Centre frequency of one-third octave band, Hz



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Ducted silencer: FVS 200-1000

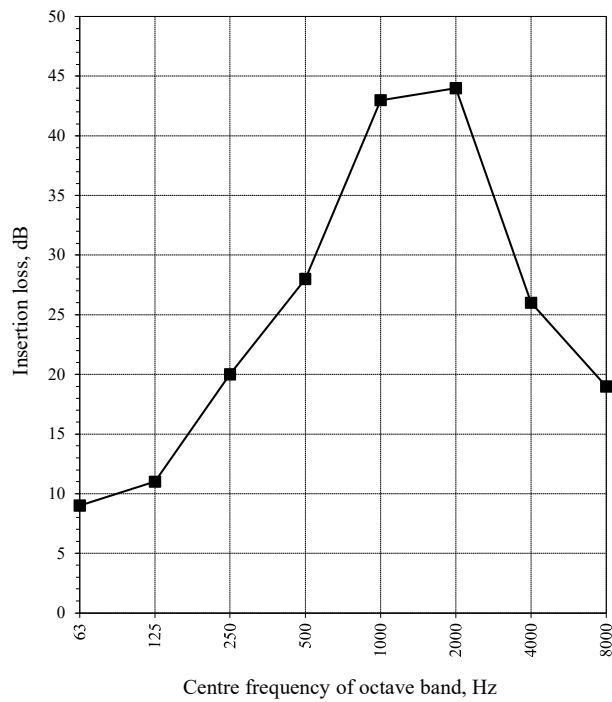
**Insertion loss in octave bands**

ISO 7235:2003

Diameter of the inlet and outlet sections: 200 mm

Length: 1000 mm

Symbol	Unit	Di
$D_{\text{oct}63}$	dB	9
$D_{\text{oct}125}$	dB	11
$D_{\text{oct}250}$	dB	20
$D_{\text{oct}500}$	dB	28
$D_{\text{oct}1000}$	dB	43
$D_{\text{oct}2000}$	dB	44
$D_{\text{oct}4000}$	dB	26
$D_{\text{oct}8000}$	dB	19



Symbols and units

- Di Insertion loss, dB
- $D_{\text{oct}63 \dots 8000}$  Insertion loss in octave bands, dB
- 63...8000 Centre frequency of octave band, Hz

Ducted silencer: FVS 200-1000

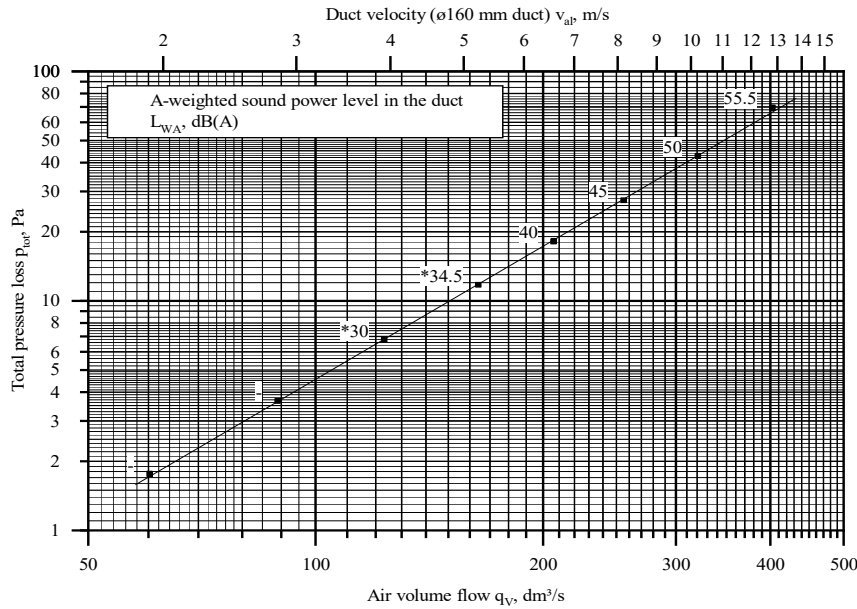
**Pressure loss and flow noise in octave bands**

ISO 7235:2003

Diameter of the inlet and outlet sections: 200 mm

Length: 300 mm

Air density 1,20 kg/m<sup>3</sup>



Symbol	Unit	1	2	3	4	5	6	7	8
$q_v$	dm <sup>3</sup> /s	60.3	89.0	123	164	207	256	321	403
$v_{al}$	m/s	1.9	2.8	3.9	5.2	6.6	8.1	10.2	12.8
$p_{tot}$	Pa	1.8	3.7	6.7	11.7	18.1	27.4	42.6	69.3
$\zeta_{tot}$	-	0.80	0.76	0.73	0.71	0.70	0.69	0.68	0.70
$L_{W63}$	dB	*	*	39.9	40.7	46.1	50.3	53.8	57.5
$L_{W125}$	dB	*	*	35.8	37.9	43.4	46.4	51.1	55.8
$L_{W250}$	dB	*	*	29.9	35.0	39.2	42.8	46.8	51.5
$L_{W500}$	dB	*	*	25.8	32.8	37.7	41.8	45.9	49.8
$L_{W1000}$	dB	*	*	*19.3	28.8	35.1	40.4	45.4	50.2
$L_{W2000}$	dB	*	*	*14.8	*22.5	30.7	37.4	43.6	49.3
$L_{W4000}$	dB	*	*	*19.9	*20.3	*23.5	*30.3	38.2	44.9
$L_{W8000}$	dB	*	*	*26.1	*26.1	*26.1	*26.5	*29.2	*35.5
$L_W$	dB	*	*	41.9	43.9	49.1	53.1	57.1	61.5
$L_{WA}$	dB(A)	*	*	*29.8	*34.6	39.9	44.9	50.1	55.3

\*) The background noise requirements of standard ISO 3741:2010 have not been met.

Data represent upper bounds to the sound power level of the noise source under test.

Symbols and units

- $q_v$  Air volume flow rate, dm<sup>3</sup>/s
- $v_{al}$  Duct velocity (ø200 mm duct), m/s
- $p_{tot}$  Total pressure loss, Pa
- $\zeta_{tot}$  Total pressure loss coefficient, -
- $L_{W63...8000}$  Sound power level in the duct in octave bands, dB
- 63...8000 Centre frequencies of the octave bands, Hz
- $L_W$  Sound power level in the duct, dB
- $L_{WA}$  A-weighted sound power level in the duct, dB(A)



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Ducted silencer: FVS 200-600

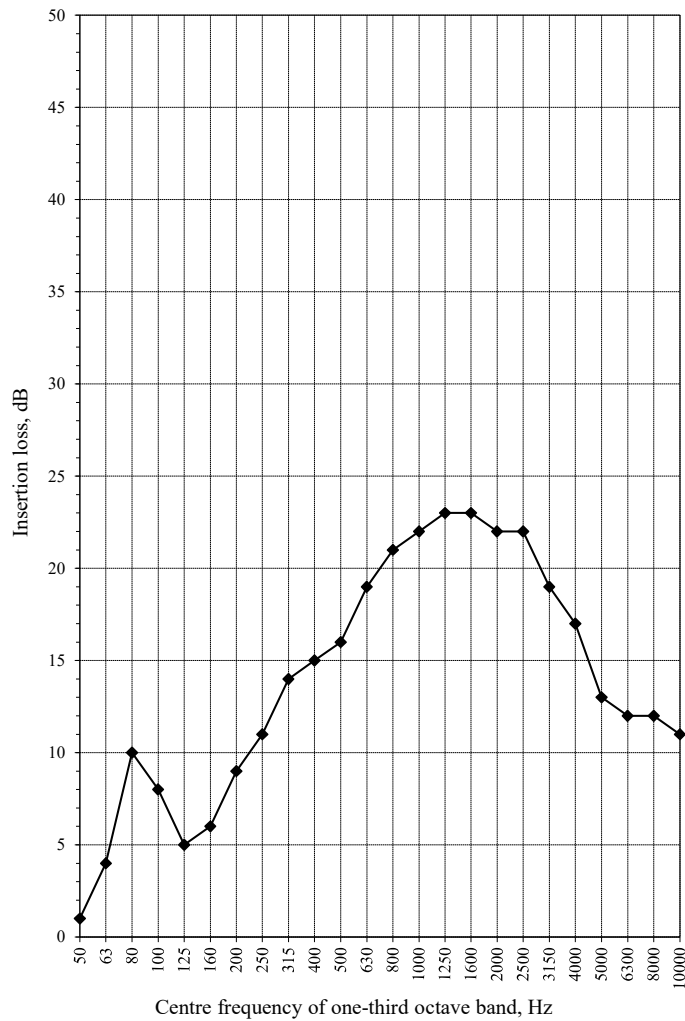
**Insertion loss in one-third octave bands**

ISO 7235:2003

Diameter of the inlet and outlet sections: 200 mm

Length: 600 mm

Symbol	Unit	Di
D <sub>1/3oct50</sub>	dB	1
D <sub>1/3oct63</sub>	dB	4
D <sub>1/3oct80</sub>	dB	10
D <sub>1/3oct100</sub>	dB	8
D <sub>1/3oct125</sub>	dB	5
D <sub>1/3oct160</sub>	dB	6
D <sub>1/3oct200</sub>	dB	9
D <sub>1/3oct250</sub>	dB	11
D <sub>1/3oct315</sub>	dB	14
D <sub>1/3oct400</sub>	dB	15
D <sub>1/3oct500</sub>	dB	16
D <sub>1/3oct630</sub>	dB	19
D <sub>1/3oct800</sub>	dB	21
D <sub>1/3oct1000</sub>	dB	22
D <sub>1/3oct1250</sub>	dB	23
D <sub>1/3oct1600</sub>	dB	23
D <sub>1/3oct2000</sub>	dB	22
D <sub>1/3oct2500</sub>	dB	22
D <sub>1/3oct3150</sub>	dB	19
D <sub>1/3oct4000</sub>	dB	17
D <sub>1/3oct5000</sub>	dB	13
D <sub>1/3oct6300</sub>	dB	12
D <sub>1/3oct8000</sub>	dB	12
D <sub>1/3oct10000</sub>	dB	11



Symbols and units

- Di Insertion loss, dB
- D<sub>1/3oct50...10000</sub> Insertion loss in one-third octave bands, dB
- 50...10000 Centre frequency of one-third octave band, Hz



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Ducted silencer: FVS 200-600

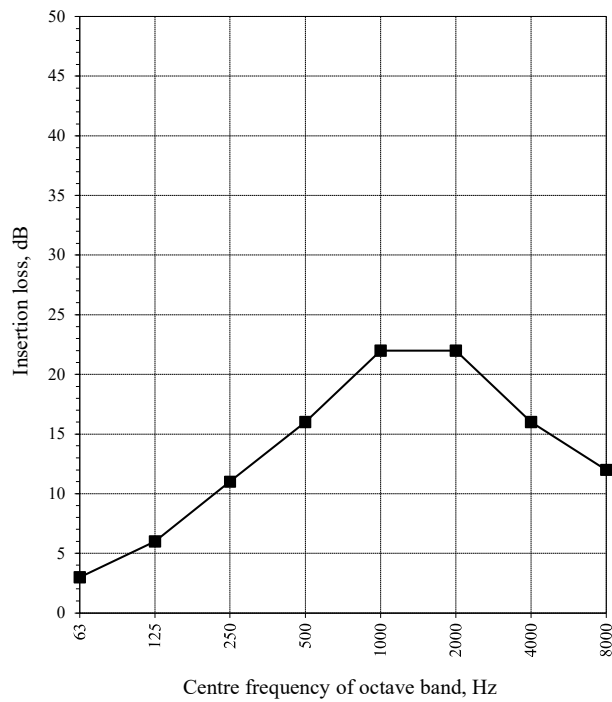
**Insertion loss in octave bands**

ISO 7235:2003

Diameter of the inlet and outlet sections: 200 mm

Length: 600 mm

Symbol	Unit	Di
$D_{\text{oct}63}$	dB	3
$D_{\text{oct}125}$	dB	6
$D_{\text{oct}250}$	dB	11
$D_{\text{oct}500}$	dB	16
$D_{\text{oct}1000}$	dB	22
$D_{\text{oct}2000}$	dB	22
$D_{\text{oct}4000}$	dB	16
$D_{\text{oct}8000}$	dB	12



Symbols and units

- Di Insertion loss, dB
- $D_{\text{oct}63 \dots 8000}$  Insertion loss in octave bands, dB
- 63...8000 Centre frequency of octave band, Hz

Ducted silencer: FVS 200-600

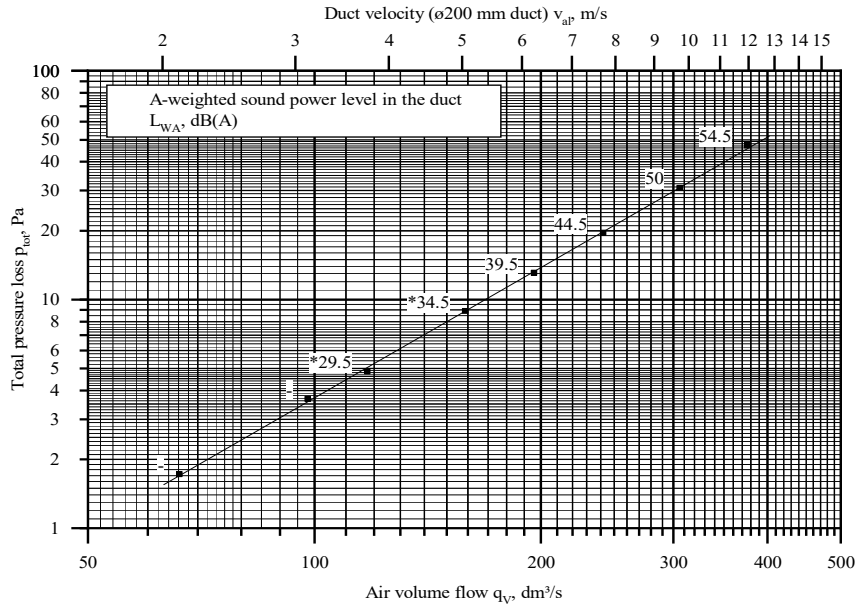
**Pressure loss and flow noise in octave bands**

ISO 7235:2003

Diameter of the inlet and outlet sections: 200 mm

Length: 600 mm

Air density 1,20 kg/m<sup>3</sup>



Symbol	Unit	1	2	3	4	5	6	7	8
$q_v$	dm <sup>3</sup> /s	66.2	98.0	118	159	196	242	306	376
$v_{al}$	m/s	2.1	3.1	3.7	5.0	6.2	7.7	9.7	12.0
$p_{tot}$	Pa	1.7	3.7	4.8	8.9	13.1	19.6	30.7	47.2
$\zeta_{tot}$	-	0.65	0.63	0.58	0.58	0.56	0.55	0.54	0.55
$L_{W63}$	dB	*	*	*35.7	41.8	44.6	49.9	54.3	58.3
$L_{W125}$	dB	*	*	33.2	39.0	42.2	46.4	51.1	55.7
$L_{W250}$	dB	*	*	29.9	35.3	38.9	42.4	46.4	50.4
$L_{W500}$	dB	*	*	25.7	33.1	37.7	41.9	46.0	49.2
$L_{W1000}$	dB	*	*	*18.4	28.3	34.3	39.5	44.9	49.1
$L_{W2000}$	dB	*	*	*14.2	*21.8	29.7	36.5	43.1	48.3
$L_{W4000}$	dB	*	*	*19.8	*20.3	*22.4	*28.8	37.2	43.7
$L_{W8000}$	dB	*	*	*26.1	*26.1	*26.1	*26.4	*28.2	*33.5
$L_W$	dB	*	*	*38.9	44.8	48.0	52.7	57.3	61.5
$L_{WA}$	dB(A)	*	*	*29.3	*34.6	39.5	44.4	49.8	54.3

\*) The background noise requirements of standard ISO 3741:2010 have not been met.

Data represent upper bounds to the sound power level of the noise source under test.

Symbols and units

- $q_v$  Air volume flow rate, dm<sup>3</sup>/s
- $v_{al}$  Duct velocity (ø200 mm duct), m/s
- $p_{tot}$  Total pressure loss, Pa
- $\zeta_{tot}$  Total pressure loss coefficient, -
- $L_{W63...8000}$  Sound power level in the duct in octave bands, dB
- 63...8000 Centre frequencies of the octave bands, Hz
- $L_W$  Sound power level in the duct, dB
- $L_{WA}$  A-weighted sound power level in the duct, dB(A)



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Ducted silencer: FVS 200-300

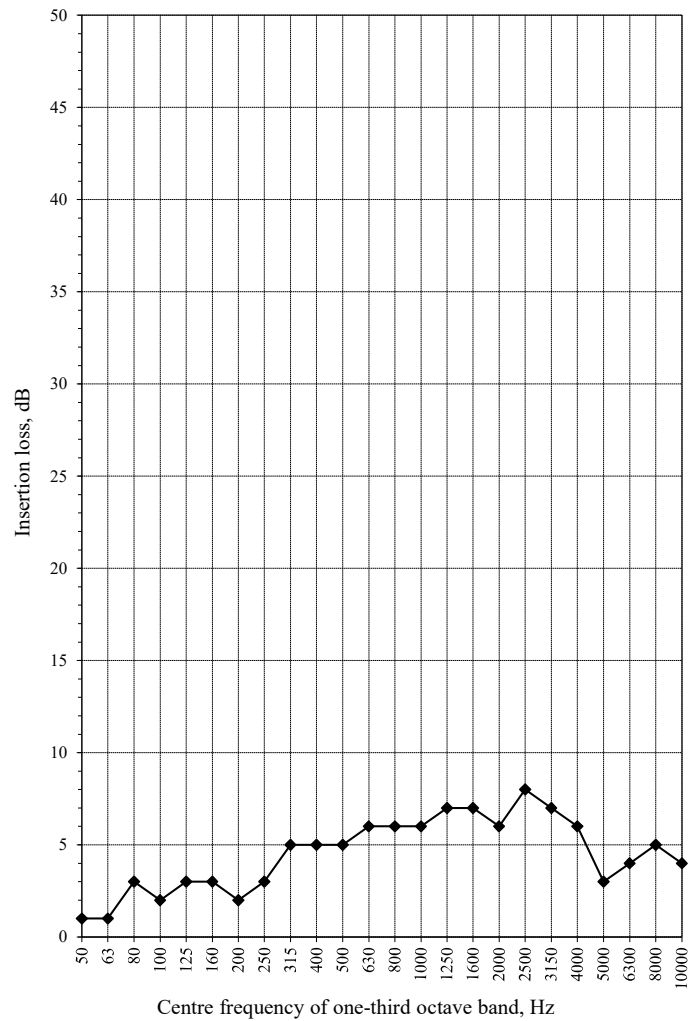
**Insertion loss in one-third octave bands**

ISO 7235:2003

Diameter of the inlet and outlet sections: 200 mm

Length: 300 mm

Symbol	Unit	Di
D <sub>1/3oct50</sub>	dB	1
D <sub>1/3oct63</sub>	dB	1
D <sub>1/3oct80</sub>	dB	3
D <sub>1/3oct100</sub>	dB	2
D <sub>1/3oct125</sub>	dB	3
D <sub>1/3oct160</sub>	dB	3
D <sub>1/3oct200</sub>	dB	2
D <sub>1/3oct250</sub>	dB	3
D <sub>1/3oct315</sub>	dB	5
D <sub>1/3oct400</sub>	dB	5
D <sub>1/3oct500</sub>	dB	5
D <sub>1/3oct630</sub>	dB	6
D <sub>1/3oct800</sub>	dB	6
D <sub>1/3oct1000</sub>	dB	6
D <sub>1/3oct1250</sub>	dB	7
D <sub>1/3oct1600</sub>	dB	7
D <sub>1/3oct2000</sub>	dB	6
D <sub>1/3oct2500</sub>	dB	8
D <sub>1/3oct3150</sub>	dB	7
D <sub>1/3oct4000</sub>	dB	6
D <sub>1/3oct5000</sub>	dB	3
D <sub>1/3oct6300</sub>	dB	4
D <sub>1/3oct8000</sub>	dB	5
D <sub>1/3oct10000</sub>	dB	4



Symbols and units

- Di Insertion loss, dB
- D<sub>1/3oct50...10000</sub> Insertion loss in one-third octave bands, dB
- 50...10000 Centre frequency of one-third octave band, Hz



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Ducted silencer: FVS 200-300

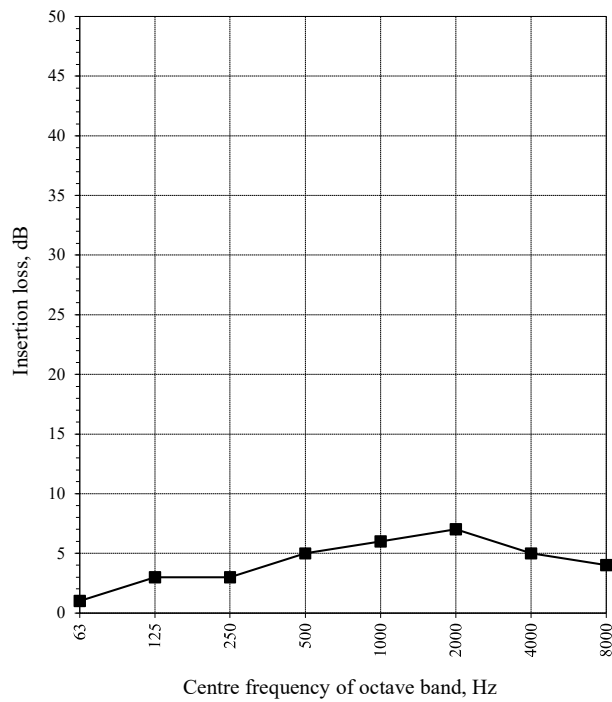
**Insertion loss in octave bands**

ISO 7235:2003

Diameter of the inlet and outlet sections: 200 mm

Length: 300 mm

Symbol	Unit	Di
$D_{\text{oct}63}$	dB	1
$D_{\text{oct}125}$	dB	3
$D_{\text{oct}250}$	dB	3
$D_{\text{oct}500}$	dB	5
$D_{\text{oct}1000}$	dB	6
$D_{\text{oct}2000}$	dB	7
$D_{\text{oct}4000}$	dB	5
$D_{\text{oct}8000}$	dB	4



Symbols and units

- Di Insertion loss, dB
- $D_{\text{oct}63 \dots 8000}$  Insertion loss in octave bands, dB
- 63...8000 Centre frequency of octave band, Hz

Ducted silencer: FVS 200-300

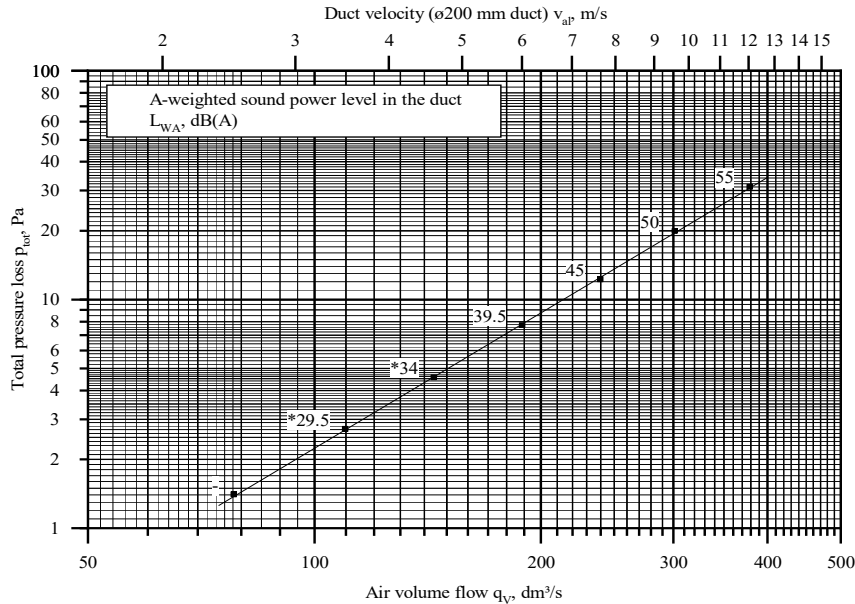
**Pressure loss and flow noise in octave bands**

ISO 7235:2003

Diameter of the inlet and outlet sections: 200 mm

Length: 300 mm

Air density 1,20 kg/m<sup>3</sup>



Symbol	Unit	1	2	3	4	5	6	7
q <sub>v</sub>	dm <sup>3</sup> /s	78.1	110	144	189	240	301	379
v <sub>al</sub>	m/s	2.5	3.5	4.6	6.0	7.6	9.6	12.0
p <sub>tot</sub>	Pa	1.4	2.7	4.6	7.7	12.3	20.0	31.1
ζ <sub>tot</sub>	-	0.38	0.37	0.36	0.36	0.35	0.36	0.36
L <sub>W63</sub>	dB	*	*35.8	39.9	45.4	49.8	53.7	58.1
L <sub>W125</sub>	dB	*	34.5	38.5	43.3	47.4	52.0	56.7
L <sub>W250</sub>	dB	*	31.0	34.9	39.2	43.1	47.2	51.6
L <sub>W500</sub>	dB	*	26.9	33.0	37.8	42.1	46.1	49.6
L <sub>W1000</sub>	dB	*	*16.2	26.9	34.6	39.9	45.0	49.6
L <sub>W2000</sub>	dB	*	*13.7	*19	29.3	37.3	43.6	49.1
L <sub>W4000</sub>	dB	*	*19.8	*20	*22.1	*29.2	37.7	44.8
L <sub>W8000</sub>	dB	*	*26	*26	*26	*26.3	*28.1	*33.7
L <sub>W</sub>	dB	*	*39.5	43.6	48.7	53.1	57.4	61.9
L <sub>WA</sub>	dB(A)	*	*29.6	*34	39.6	44.9	50.1	55.0

\*) The background noise requirements of standard ISO 3741:2010 have not been met.

Data represent upper bounds to the sound power level of the noise source under test.

Symbols and units

- q<sub>v</sub> Air volume flow rate, dm<sup>3</sup>/s
- v<sub>al</sub> Duct velocity (ø200 mm duct), m/s
- p<sub>tot</sub> Total pressure loss, Pa
- ζ<sub>tot</sub> Total pressure loss coefficient, -
- L<sub>W63...8000</sub> Sound power level in the duct in octave bands, dB
- 63...8000 Centre frequencies of the octave bands, Hz
- L<sub>W</sub> Sound power level in the duct, dB
- L<sub>WA</sub> A-weighted sound power level in the duct, dB(A)



The results are only valid for the tested sample(s).  
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**Instruments used:**

Instrument	Type code	Serial number	Calibrated
Micromanometer	Furness FC012	9802124	07/2021
Micromanometer	Furness FC012	110057	07/2021
Micromanometer	Furness FC012	9802125	07/2021
Barometer	Vaisala PTB220BAC2A1	W4230002	07/2021
Hygrometer	Rotronic HTT	8501156	11/2021
Temperature logger	Agilent 34970A	MY44071581	07/2021
Pistonphone	B&K 4228	3063558	01/2021
Microphone	B&K 4943	2415046	before measurements
Microphone preamplifier	B&K 2660	15040598	
Real-time analyser	Norsonic RT 830-2	11504	07/2020
Rotating microphone stand	B&K 3923	1678218	
Reverberation room	298 m <sup>3</sup>		